



Finding Aid for

A. M. WIBEL OFFICE PAPERS SUBSERIES, 1903-1943
Accession 390

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OVERVIEW

REPOSITORY: Benson Ford Research Center
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ACCESSION NUMBER: 390

CREATOR: Ford Motor Company. Purchasing Department.

TITLE: A. M. Wibel Office papers subseries

INCLUSIVE DATES: 1903-1943

QUANTITY: 38 cubic ft. and 2 oversize boxes

LANGUAGE: The materials are in English.

ABSTRACT: A. M. Wibel served in many roles at Ford Motor Company, including head of the Purchasing Department. The A. M. Wibel Office papers contain a variety of materials including correspondence, cost analyses, leases, product comparisons, purchase orders, specification blueprints, strike data, credit reports, wage reports, labor agreements, and publicity event documents.

ADMINISTRATIVE INFORMATION

- ACCESS RESTRICTIONS:** The collection is open for research
- COPYRIGHT:** Copyright has been transferred to The Henry Ford by the donor. Copyright for some items in the collection may still be held by their respective creator(s).
- ACQUISITION:** Ford Motor Company Archives donation, 1964
- RELATED MATERIAL:** Related material held by The Henry Ford:
Part of the A. M. Wibel records series, which includes:
- Ships Salvage Program records subseries, Accession 546
- PREFERRED CITATION:** Item, folder, box, accession 390, A. M. Wibel Office papers subseries, Benson Ford Research Center, The Henry Ford
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- Finding aid prepared using Describing Archives -A Content Standard (DACs) and local guidelines.

BIOGRAPHICAL NOTE

Albert M. Wibel was born in 1886 on a farm near Peru, Indiana. After graduating high school, he taught school while pursuing higher education at Indiana University at Bloomington. An interest in the Model T brought him to Detroit in 1912, where he began working for Ford Motor Company in the Engineering Procurement Office and attending night school to obtain a law degree. Wibel advanced steadily at Ford and by 1927 he was responsible for the entire Purchasing Department, which managed a vast worldwide operation of buyers, outside suppliers, machinery, and raw materials. During World War II, he worked alongside Edsel Ford and Charles Sorensen on dealings with the U.S. government regarding contracts for military aircraft and vehicles, a situation in which his accurate large-scale cost estimates were highly valued. Wibel was promoted to vice president in charge of purchasing in 1941. After leaving Ford Motor Company in 1943 he became vice president in charge of purchasing at Nash-Kelvinator (later American Motors).

SCOPE AND CONTENT NOTE

The A.M. Wibel Office papers subseries consists of two subseries - the **General Files subseries**, 1923-1943, and the **Numerical Files subseries**, 1903-1943. Both subseries are made up of an extensive variety of materials in terms of both scope and format, reflecting Ford Motor Company's worldwide reach in many areas of industry, not to mention Wibel's great responsibility within the company—in some cases, a responsibility that seems to have extended beyond the Purchasing Department. Types of materials and subjects covered include correspondence, cost analyses, leases, product comparisons, purchase orders, specification blueprints, strike data, credit reports, wage reports, labor agreements, and publicity event documents.

Blueprints are scattered throughout the collection, not just in the sections so named or noted. To a lesser extent, this is the case for photographs as well. Of particular note are blueprints for parts for the Consolidated Bomber Project, or B-24.

The **General Files subseries** is arranged alphabetically by subject. Topics important due both to their bulk in the collection and their relevance to automobile manufacture include general purchasing costs; data, cost analyses, specifications, and related materials on automobile bodies, rubber, aircraft (including bombers such as the B-24); and other World War II-era government contracts. Five boxes of Wibel's office correspondence are arranged alphabetically by correspondent or topic. More individually significant are files on various suppliers, as well as minutes and other materials from Ford's lending arm, Universal Credit Company (or Universal Credit Corporation). Noteworthy both in size and interest are Wibel's extensive files of clippings on national strike data, a topic of concern at the then non-union Ford Motor Company.

Within the **Numerical Files subseries**, files are numbered and arranged within lettered groupings. The exact nature of the original filing system for this subseries is not known. Many, but not all, of the letter groupings correspond to a category - for example, B for Bodies, C for Clutch, J for Steel, etc. In addition to a number, every file has some sort of descriptive title as well. The files are arranged by letter code and then alphabetically by folder heading. There is some overlap between this subseries and the General Files subseries. Topics of significant interest in the Numerical Files subseries include the Henry Ford Hospital; Henry Ford Trade School; Ford Motor Company of Canada, Ford Motor Company Ltd. of England, and other national and international Ford branches or subsidiaries, including a small amount of information from Ford Motor Company of Japan, Ltd.; worlds' fairs, including the New York World's Fair and the Ford Exposition of Progress in Chicago (1934); Ford's Brazilian rubber plantations; Soviet corporation Autostroy; wartime production and government bids and contracts; labor relations; and impact assessments of various taxes and pieces of legislation. As in the General Files subseries, there can be found clippings files on topics important, from Wibel's perspective, to the company's smooth running and financial well-being, including salary data from a time when salary caps and disclosures were a contentious issue. Also abundant are data on raw materials such as glass and steel and parts such as tires.

SUBJECT TERMS

Names, Personal and Corporate

Wibel, A. M. (Albert M.), 1886-1965

Ford, Henry, 1863-1965

Ford Motor Company. Purchasing Department.

Autostroy

Century of Progress International Exposition (1933-1934 -Chicago, Ill)

Ford Motor Company--Purchasing

Companhia Ford Industrial do Brasil

Ford Motor Company Ltd.

Ford Motor Company of Canada

Henry Ford Hospital

Henry Ford Trade School

New York World's Fair (1939-1940)

Universal Credit Company of America

Universal Credit Corporation

Subjects

Automobile industry and trade

Automobile industry and trade--Costs

Automobile industry and trade--England--Dagenhan

Automobile industry executive--Salaries, etc.

Automobiles--Bodies

Automobiles--Purchasing

Subjects continued

B-24 bomber

Bombers

Branches (Business enterprises)

Costs, Industrial

Ford automobile

Glass manufacture

Industrial relations

Industrial procurement

Labor costs

Plantations--Amazon River Region

Rubber industry and trade--United States

Rubber industry and trade--Brazil

Steel

Strikes and lockouts--Automobile industry

Tire industry

Tires--Purchasing

Wages--Accounting

World War, 1939-1945

Genre and Form

Blueprint (reprographic copies)

Photographs

Scrapbooks

CONTAINER LIST

Box no. **Description**

GENERAL FILES SUBSUBSERIES

Boxes 1-2

Artificial Leather and Rubberized Cloth, 1929-1930 (12 folders)

Box 3

Bodies, Costs, Briggs Manufacturing Company, 1928-1932
General, 1928-1930 (4 folders)
Trim, 1929
 Plans A, B, and C
 Plan D
Layouts, 1928-1929 (2 folders)
General, 1928-1930 (4 folders)
Overhead, 1928-1931 (7 folders)
Lease Data, 1928-1929

Box 4

Overhead, 1928-1931 (7 folders)
Parts, 1930

Box 5

Brake Data, 1938
Cabot Property and Contour Maps, circa 1924-1935 (2 folders)
Celluloid Data
Commercial Jobs in Production, 1930

Box 6

Commissary Data, 1927-1929
Continental Motors Correspondence, 1929-1937
Cotton Requirements, 1929
Coverall Data, Ford and Lincoln Plants, 1928
Dagenham Blast Furnace Plant, undated
Diehl's Uniform Invoice Data, 1925

Box 7

Diesel Engine, Busch-Sulzer Brothers, 1929
Electro Locks, Costs, 1920-1931
Experimental Cars, OMA, 1940
Flat Rock Power Costs, 1929
Glassmere Property Maps, 1936
Glassmere Sale of, 1931-1936
German Trade Information, 1936-1939

Box 8

Hamilton-Hydro-Power Purchasing Contract, 1928
Highland Park
Cloth Weaving (empty)
Open Cushions Data, 1929-1931
Power House Equipment, 1929-1930 (includes blueprints)
Idaho Metal Flux Data, 1929
Instructions to Buyers, 1925-1933 (7 folders)

Box 9

Lincoln Laminated Glass, 1929-1930
Minerva Motors, Inc., 1934-1943
Model A - Parts Prices, 1928
Model T - Increased Production, 1923-1925
Mold Equipment
1935-1937 (2 folders)
1938-1941
Motor Products Special Refund, 1929
Motorship Manual and Register, 1927

Box 10

National Recovery Administrations, re: National Industrial Recovery Act (NIRA)
Certificates of Correspondence, 1934
Codes and Correspondence, 1933-1935 (2 folders)
Codes for Tire Manufacturers, 1933-1935
Letters on Ford Motor Company Attitude, 1933
Price Increases due to NRA, 1933-1934 (3 folders)

Box 11

National Used Car Week, March 1938 (8 folders)

Box 12

Parker Rust Proofing Company, 1930
Purchasing Costs - V.A. Ford files, 1930-1942 (Victor Ford, on Purchasing staff circa
1930 through 1950s)
Comparative Prices
1930-1942 (4 folders)
1934-1938 (2 folders)

Box 13

1937-1940 (2 folders)
1940-1941 (2 folders)
Glass Run Prices
1930-1932 (3 folders)
1940-1941

Box 14

Horns, 1941-1942
Piston Rings, 1937-1939
Rear Motor Support, 1941
Rubber
 Miscellaneous, 1940-1941 (3 folders)
 Airlastic Rubber Company, 1939-1941
 Ball Bros., 1939-1940
 Harris Products Company, 1939-1941 (2 folders)
 Industrial Rubber Company, 1936-1940

Box 15

Minnesota Mining & Manufacturing Company, 1937-1940
Mishawaka Rubber Company, 1936-1938
O & S Bearing Company, 1937-1940
Ohio Rubber Company, 1936-1941 (2 folders)
Republic Rubber Company, 1937-1940
Sheller Manufacturing Company, 1936-1939
Sponge Rubber Products Company, 1937-1942
Thermoid Company, 1933-1941
U.S. Rubber Company, 1937-1938
Spark Plug Cover, 1939-1940
Tools, 1940-1943

Box 16

Purchase Orders (memoranda to issue purchase orders)
 Aircraft
 A-K, 1940-1942 (11 folders)

Box 17

L-Z (1941-1942 (11 folders)

Box 18

Bombers
 A-M, 1941-1942 (16 folders)

Box 19

N-Z, 1941 (9 folders)
Defense Plant, 1941
Ordnance, 1941
Tank, 1941-1942 (2 folders)
Resale Prices, 1932
Richard Bros. - Punches, Dies, Retainers, 1927
Six-Cylinder Ford, 1941
Special Allowances, 1924-1927

Box 20

Specifications (blueprints)
Various, circa 1937-1941 (11 folders)

Box 21

Consolidated Bomber Project (B-24), A-W, circa 1941 (16 folders; alphabetical classification system, see letter code chart in folder A)

Box 22

Primarily Rubber Parts, circa 1941 (6 folders)

Box 23

Rubber Parts, 1921-1941 (5 folders)

Box 24

B.F. Goodrich Specifications, 1940-1942 (4 folders)
Primarily Gaskets and Fuel Cells, 1941 (4 folders)

Box 25

Pistons and Rings, 1936-1941 (5 folders)

Box 26

Rubber Parts, Including Engine Releases, circa 1939-1941 (6 folders)

Box 27

Miscellaneous Parts, circa 1939-1941 (5 folders)

Box 28

Glider, circa 1942-1943 (6 folders)

Boxes 29-30

Pins and Piston Rings, circa 1926-1941 (27 folders)

Box 31

Steering Wheels, circa 1932-1942 (6 folders)

Boxes 32-33 (box 33 oversize)

U.S. Army Ammunition, 1918-1930 (8 folders)

Box 34

Strike Data
Chronological
January 1933 - January 1937 (18 folders)

Box 35

April 1937 - September 1937 (8 folders)
Ford-UAW Negotiations, 1955 (2 folders)

Box 36

October 1937 - December 1937 (includes daily reports, January - December 1937)

Box 37

January 1938 - December 1939 (24 folders)
Strike Notes, 1939

Box 38

January 1941 - June 1942 (6 folders)
Subject
Aluminum Company of America, 1936
American Federation of Labor, 1933-1935 (2 folders)
Auld (D.L. Auld Company), 1936

Box 39

Bendix Products Corporation, 1936
Briggs Manufacturing Company, 1933-1937, 1939 (2 folders)
Kelsey-Hayes Wheel Company, 1936
Libbey-Owens-Ford Company, 1936
Pacific Coast Maritime Strike, 1936
Pittsburgh Plate Glass Company, 1936
Inactive File - Daily Strike Data, (2 folders)

Box 40

Suppliers, 1934-1938
T and F parts - quotations
Tariff Data
Tractor - Cork-Manchester Situation, 1931

Box 41

Universal Credit Company, 1928-1933 (also called Universal Credit Corporation)
Bulletins, 1930-1932 (2 folders)
Directors' Meetings and Minutes
America and Delaware, 1928-1933 (15 folders; Includes certificate of incorporation, bylaws, preliminary meetings, and shareholders' minutes. Because Universal Credit Company of America was registered as a Delaware corporation for tax purposes, it is not entirely clear what records pertain to the national corporation and what records, if any, may pertain to a Delaware branch.)

Box 42

Indiana, 1929-1932 (5 folders)
Mexico City (SA, Sociedad Anonima), 1931 (5 folders)
New York, 1928-1933 (6 folders)

Box 43

Financial Statements, 1928-1932 (8 folders)

Box 44

Miscellaneous, 1928-1932 (3 folders)
Retail Volume by Branches, 1928-1931 (4 folders)
Vacuum Clutch Control - Velvet Power and Bendix, 1931-1932
Wage Cutting in Various Companies, 1931

Box 45

Wibel, A.M. - Correspondence
Desk File, 1925-1926
A-C, circa 1939-1945 (5 folders)

Box 46

D-H, circa 1936-1943 (8 folders)

Box 47

I-M, circa 1940-1943 (7 folders)

Box 48

N-S, circa 1940-1943 (9 folders)

Box 49

T-Z, circa 1940-1943 (4 folders)
Yard Car Congestion, 1928
Ypsilanti Hydro-Power Plant, 1931
Zinc Patent, 1929-1936

NUMERICAL FILES SUBSERIES

Box 50

A

1. Current Schedule Data
5. Tractor
13. Continental Engine
14. Small V-8 Engine and Car, 1940
15. Price Comparisons, 1936-1937
18. Suppliers, also Purchasing - Brakes and Wheels, 1924-1937
23. Foreign Visitors, 1936-1941

Box 51

25. Noise Study, 1939 (7 folders)

Box 52

26. Salaries, circa 1937-1942 (2 folders) (clippings and some correspondence, mainly re: salary limitations and salary disclosures)
29. Ways Station, Georgia, 1940-1941 (re: Ways, Georgia, which later became Richmond Hill, Georgia)
30. Disbursement Dept.

B (Bodies)

4. Cancellation of Bodies, 1929
5. Body Costs, 1929
6. Body Instructions, 1928-1929
7. Price Comparisons and Body Delivery Costs, 1929-1930
8. Commercial Bodies, 1930
9. Body Steel - Briggs, Murray & Budd (empty)

Box 53

12. Murray-Hupp - Tool and Die Agreement, 1933
13. Crowell Ventilating Agreement, 1936
17. Commercial Jobs, 1930
18. Lincoln-Zephyr Bodies, 1936
29. Budd Body, 1929-1940
31. Murray - Miscellaneous, 1929-1940 (2 folders)
33. Briggs - Miscellaneous, 1931-1938 (2 folders)

Box 54

36. Lincoln-Zephyr and Ford Fordor Cost Comparisons, 1938
- 36a. Miscellaneous Data, 1934 and later
37. Body Data, 1937 (2 folders)
38. Body Data, 1938
39. Body Data, 1939
- 39a. Unsettled Items - Murray Body, 1938-1939

Box 55

40. Body Data, 1940
41. Body Data, 1941
42. Body Data, 1942-1955

Box 56

C (Clutches Costs)

1. Clutch Purchase Data, 1931-1937 (2 folders)
2. Ingersoll Correspondence, 1929-1937 (2 folders)
4. Long - Miscellaneous Clutch Data, 1928-1937 (3 folders)

Box 57

5. Long - Miscellaneous Clutch Data, 1928-1937, and 8 1/2" Price Comparison, 1937 (4 folders)
7. Clutch Data - Miscellaneous, 1933-1934
9. Clutch - Cardboard Cartons, 1934
10. Clutch Facing Tests, 1934-1936
11. Clutch Proposed Model 44, 1932-1933
15. Breakdown Costs - A and AA, B and BB, 7550 and 7660, 1933-1935
17. Breakdown Costs - 18, 40-7550, 1933
19. Breakdown Costs - 48-7550 and 48-7564, 1936
20. Breakdown Costs - 51-7550 and 51-7563, 1935
21. Breakdown Costs - H-7550 and H-7563 (empty)
22. Breakdown Costs - K-4602 and K-4625, 1934
38. Clutch Repair Data, 1929-1935 (2 folders)

Box 58

D

32. Commodity Prices, 1935-1940 (2 folders)

Box 59

G (Glass)

2. Glass Plants, 1928-1937 (4 folder)
3. General Electric - Invisible Glass Coating, 1939 (i.e. Langmuir-Blodgett film)
5. Miscellaneous Glass, 1930-1940
11. Twin-Cities - Sale of, 1934-1942
14. Pittsburgh Plate Glass Correspondence, 1929-1941 (4 folders)

Box 60

15. Libbey-Owens-Ford Correspondence, 1929-1936

J (Steel)

1. Jobbing Foundry - Steel Castings Cost, 1930-1935
3. Rustless Steel, 1929
- 3a. Stainless Steel, 1938-1939
4. Steel Mill Costs, 1927-1935

5. New Sheet Mill, 1933-1935

Box 61

6. Steel - Comparative Data
Price Analysis - Steel-Iron, 1941-1943
Steel Working Papers, 1936-1947 (4 folders) (Includes an "Index to Steel Data")

Box 62

8. Pig Iron Situation, 1937-1943
11. Steel Scrap, 1938-1940

M

1. Henry Ford Trade School, 1926-1964 (includes correspondence discussing work permits, safety, the school library, and efforts by the Henry Ford Trade School Alumni Association to reestablish the school in the early 1960s; also some annual reports)
2. Blueberry Ore Mine, 1935-1941
3. Red Bird Lead Mine, 1928-1929
4. Paint License Data, 1934-1942
5. Oils and Greases, 1916-1927 (for Model A-"M")
6. Christmas Gifts from Firms to Ford Employees, 1929-1942 (re: policy statements prohibiting Christmas gifts from outside firms to Ford employees; also includes information on outside firms' gift-giving and gift-acceptance policies)
7. Henry Ford Hospital - Finance, 1929-1941

Box 63

8. Universal Credit Corporation - Sample forms, etc., 1928
9. Preview File - Correspondence, 1936
11. St. Clair Grey Goods, 1933
12. Connecting Rod Nuts, 1929-1932
13. Nuts for Model A, 1930
14. Miscellaneous Car Information - Models T and A, WTS, 1928-1936
15. Lincoln - Ford Price Lists, 1903-1943 (4 folders)

Box 64

16. Reconditioned Engine Assemblies, 1933-1934
17. Parts and Accessories Sales Reports, 1936-1938
18. Aluminum Pistons, 1927-1935
19. Magnesium and Dow Chemicals, 1942
20. Dolomite, 1930-1931
21. Photographic Requests - Ford Name and Photos, 1937-1941 (re: requests for use of Ford photographs and trademarks in publications and on products)

22. Car Complaints
 - a. Service Department, 1932-1937 (2 folders)
 - b. Branches, 1939-1943
 - c. To Mr. Wibel, 1941

Box 65

23. Price Comparisons, 1931-1936 (2 folders)
24. Sealed Power Corporation - Advertising, 1935
25. Charles Sorensen - Telegrams and Letters to, 1931-1937
26. National Used Car Week, 1938
27. Johansson Gauge Blocks, 1941-1943 (2 folders)
28. Plastics (Plastic Auto), 1939
29. Edison (Emark) Battery Plant, 1932-1936

Box 66

30. Northville Plant, 1935
31. Clock File, 1937 (Accuracy testing on various electrical clocks, including Waltham Electric Automobile Clock)
32. Lobby Callers - Check Up, 1932
33. Consolidated Development Company, 1933-1934 (Sale of lumber)
34. Parts and Accessories, 1937-1941 (2 folders)
35. Mr. Hesser - Tap Summary, 1931 ("tap" as tool for cutting threads in metal)
36. Brake Drum Data, 1937-1939
37. Dies on Consignment, 1932

Box 67

38. Dupont - Policy Matters (confidential), 1940-1941
39. Suppliers, Information re: Ford Motor Company, 1935
40. Titanium, 1935
42. Nitrogen, Fixture of, 1924
43. National Association of Manufacturers, 1939-1942
44. Model 44, 1934-1935
45. Torsilastic Spring, 1939-1940
46. Automobile Manufacturers Association - Council of War Production, 1940-1943 (3 folders)

Box 68

47. Timber and Wood, 1941
48. Iron Ore, 1937-1942 (2 folders)
49. *Iron Age* Correspondence, 1934-1942
50. Ford Boat Operations (Marine File), 1928-1942 (2 folders)
51. McKinley Surrey - Presented to Henry Ford Museum, 1938 (2 folders)

Box 69

52. A. M. Wibel - Trip Schedules, 1941

- 52c. A.M. Wibel - Barge Data, 1926
- 53. Sand, 1938-1941
- 53d. Boats Scrapped, 1925-1926
- 54. Ship Salvage - Miscellaneous, 1925-1942
- 55. Boat Data - Miscellaneous, 1930-1936 (2 folders)
- 56. Ford Navigation Company, 1941-1942
- 58. Competitive Car List Prices, circa 1936-1937
- 60. Special Discounts Given Ford Employees, 1936-1937
- 61. Bank Data, 1942 (4 folders)

Box 70

- 62. Confidential Data, 1938-1940
- 63. General Auditing Instructions, 1940-1942
- 64. Executive Policy, 1940-1941
- 65. New Ideas and Inventions, 1941-1942
- 66. Infra-Red Lamp, 1941
- 67. *Ford News*, 1941-1942

N (Government?)

- 1. American Standards Association - Standardization File, 1929-1930
- 2. Federal Trade Commission - Clutch and Transmission Investigation, 1931
- 4. United States Government Correspondence, 1928
- 5. Duty Drawbacks, 1936

Box 71

- 6. Agricultural Adjustment Act, 1937-1938
- 7. Inheritance Tax - Article, 1938
- 8. Neutrality Act, 1939-1941
- 9. Selective Service Regulations, 1940
- 11. Sale of Parts to Outside Government Contractors, 1941
- 12. Weapons and Shells (empty)
- 13. Auto Taxes, 1938-1941
- 14. Supreme Court - Clippings, 1936-1937
- 16. Wagner Act, 1934-1937 (i.e. National Labor Relations Act)
- 17. Lend-Lease, 1941
- 18. Sales and Use Tax, 1937-1942
- 19. General Tax Matters, 1939-1941
- 20. Government Investigations, 1941
- 21. AAA - Invalidation of, 1936 (re: Agricultural Adjustment Act)
- 23. Corporate Taxes - Undistributed Surplus, 1936
- 24. Robinson-Patman Act, 1936-1939 (2 folders; i.e. Anti-Price Discrimination Act)

Box 72

- 25. Office of Production Management, 1941 (2 folders)
- 25a. Mr. Kellogg - Washington, 1941-1942

26. United States Army Ordnance, 1940-1942
27. Office of Price Administration, 1941-1942 (2 folders)
28. Turbo-Generator (Ford-Government Correspondence), 1940-1942

Box 73

29. LaFollette Senate Bill #1970, 1937-1940 (4 folders; includes Labor Oppression Data)
30. Walter-Logan Bill, 1940
31. Government Furnished Equipment, 1941-1942
32. War Production Board, 1942-1943 (3 folders)

Box 74

33. Priority Data, 1941-1942 (4 folders)
 44. War Manpower Commission, 1942 (includes organizational chart for Tank-Automobile Center)
 45. Controlled Materials Plan, 1943
 46. Fixed Price, Firm Price, 1943
- P (Parts? Purchasing?)
1. Procedure on Invoices, 1923-1931
 2. Change Notice Reports, 1929-1930
 3. Parts, Materials or Patents Suggested by Outside Firms, 1931-1941
 4. Parts Prices - Quotations, circa 1933
 5. Tractor Correspondence, 1937-1942
 6. Cost of Parts Purchased, 1930 (2 folders)
 8. Comparative Costs - Castings, 1937

Box 75

9. Overhead Percentages, 1931
11. Cutting Tool Metals, 1932-1939
12. Grinding Wheel - Bakelite (correspondence with Bancroft), 1930-1932
13. Auto Radio, 1933-1941 (includes blueprints)
14. Stock - Miscellaneous (General Stores), 1928-1933
15. Purchasing - Time Needed, 1933
17. Inspecting and Test Procedure, 1927-1937
18. Specification, Production and Purchasing Work Data, 1930-1935
19. Hedging, 1933-1938
20. Purchasing - Legal, 1932

Box 76

21. Confidential Discounts, 1934-1940
22. Comparative Purchase Prices - T and A, 1928-1935 (2 folders)
23. Plus and Minus Purchases, 1933 (2 folders)
25. Suppliers Data Sheets, 1934-1937 (3 folders)

Box 77

27. Licenses - rights, scope, etc., 1933
28. Items Purchased, 1930-1941 (2 folders)
30. Instructions to Buyers and Follow-up Men, 1934-1935
32. Diesel Engines, 1938-1939
33. Major Parts Purchased Outside, 1930-1949 (2 folders)
34. Split Items, 1938-1941
35. Release Authorization Procedure, 1934-1935
36. Purchasing Commitments, 1927-1942
37. Consignment and Procedure at Vendors, 1934-1935

Box 78

38. Speedometer Data - Waltham, 1928-1939
39. Special Costs - Checking, 1932
40. Branch Consumptions - General Stores, 1931
42. Suppliers' Complaints, 1936-1937
45. Inspection - Supplier to Branches, 1937
46. L.A. Young "Bank Controversy," 1936
47. Rouge Coal Stock, 1939-1943
48. Carbon, Black, 1934-1941
85. Pittsburgh Glass Correspondence, 1931-1936

Box 79

T (Tires)

38. Tire Weight and Reports - Branches - Buffalo, Chester, Chicago, 1939-1941
39. Tire Weight and Reports - Branches - Dallas, Edgewater, Kansas City, 1939-1941
40. Tire Weight and Reports - Branches - Long Beach, Louisville, Memphis, 1939-1941
41. Tire Weight and Reports - Branches - Norfolk, Richmond, Rouge, 1939-1941
42. Tire Weight and Reports - Branches - Saint Louis, Somerville, Twin City, 1939-1941
46. U.S. - Miscellaneous Correspondence, 1938
76. Tire Strike Situation, 1935-1936 (2 folders)
77. Goodyear-Sears-Federal Trade Commission Complaint, 1933-1935
78. Tire Warranties, 1934-1937 (2 folders)

Box 80

81. Government Tire Bids - Pending, 1936
82. Government Tire Bids - Closed, 1932-1937
83. Government Tire Bids - Prices
85. Atlas Tires, 1931-1937
86. Special Purpose Tire, 1935-1937

Box 81

- 88. Firestone - Prices prior to 1934, 1927-1935 (4 folders)
- 89. U.S. Tires - Prices prior to 1934, 1922-1933 (3 folders)

Box 82

- 90. Goodyear - Prices prior to 1934, 1925-1933 (3 folders)
- 91. Goodyear - Prices prior to 1934, 1922-1933 (5 folders)

Box 83

- 92. Miscellaneous Tire Prices - Prior to January 1, 1934, 1927-1930 (2 folders)
 - 93. Tires - Highland Park Reconditioning Job, 1935
 - 100. Semi-Yearly Tire and Clutch Prices - Foreign Branches, 1934
- U (Branches)
- 1. Ford of Canada, 1936-1942

Box 84

- 1[a]. Dagenham, 1929-1931 (re: plant startup)
- 2. English Branch - Correspondence, 1931-1933 (2 folders)
- 4. English Branch - Machine Equipment, 1930-1942 (4 folders)

Box 85

- 5. English Branch - Model Y, 1932
- 9. English Branch - Comparative Value of Parts, 1931
- 19. Sweden, 1943
- 20. Mr. Hesser - Japanese Trip, 1935
- 21. Japan, 1935-1939 (2 folders)
- 22. Foreign Branches - Correspondence (except England and South America), 1927-1939

Box 86

- 26. Amazon Rubber Plantation, Prior to 1935, 1926-1934 (4 folders; 26 and 26a include photographs of Fordlandia and Belterra)
- 26a. Amazon Rubber Plantation, 1935-1939 (5 folders)

Box 87

- 26b. Amazon Rubber Plantation, 1939-1940
- 28. South America - Correspondence, 1929-1931 (re: Agreement between Ford Motor Company and Supreme Council of National Economy)
- 31. Russian Government - Autostroy, 1929-1937 (3 folders)
- 32. Diesel Locomotive from Switzerland, 1935
- 35. Australia - Data for H.C. French, 1936 (includes blueprints and photographs)

Box 88

- AA (Labor)
- 1. Labor Rates, 1938-1943 (4 folders)

2. One Source Items, 1936-1937

Box 89

3. Labor Agreements with Suppliers, 1937-1942 (3 folders; folders 3-7 include a great deal of shorthand)
4. Wage Systems, 1937
5. Wage and Hour Law (Fair Labor Standards), 1938-1940
6. Walsh-Healey Act (See Aircraft Files V-a. and file N-15; i.e. Walsh-Healey Public Contracts Act)
7. Wagner Act (National Labor Relations Act), 1940 (See also Aircraft Files V-c. and N-16.)

Box 90

MM

1. Vice-President and Board of Directors, 1941-1942 (Includes invitations and letters of congratulation.)
4. Tariff, 1934
5. Airplane Transactions, 1931 (No file)
6. Car Weights, 1935-1937
7. Model Numbers, 1932-1937
8. Trim Operations Data, 1932-1938 (2 folders)
9. Commodity Prices, 1927-1942 (5 folders)

Box 91

10. Soy Beans, 1939-1942
11. Ford Exposition of Progress - Detroit and New York, 1933
12. Ford Exposition of Progress, Chicago, 1934 (4 folders)

Box 97 (oversize)

12. Chicago Exposition material

Box 92

13. San Diego Exposition, 1935
14. Chart of Accounts, 1936
15. Ten Day Sale Reports, 1937-1940 (3 folders)

Box 93

16. A.M. Wibel - Tickler Sheets, 1939-1941
17. Skinner Slide Valve Motor, 1935
18. Employment Report - U.S. Chamber of Commerce, 1936
19. Machine Tool Discussion and Histories
General, 1933-1936

Box 97 (oversize)

Scrapbooks, circa 1903-1932 (2 volumes; primarily advertising and clippings, includes information on lathes, motors [including Corliss], pumps, fans, looms, and other machinery)

Box 93 (continued)

20. National Machine Tool Builder's Exposition, 1935
21. Fuels for Internal Combustion Engines, 1935-1936
22. Farm and Industrial Corporation (Small Hydro), 1935-1942 (3 folders; includes blueprints)
24. Spare Time Gardens, 1932-1933
26. New York World's Fair, 1939-1940
27. Service Driver Request, 1942
28. Reservations, Appointments, Luncheons, 1942
29. A.M. Wibel - Expense Accounts, 1937-1942 (Includes ephemera such as ticket stubs)

Box 94

30. Current Magazine File - Dearborn Engineering Laboratory, 1934 (List of magazines on file at the laboratory's library.)
32. Sales Department, 1936
33. Card Reports, 1931-1938
34. Passes to Dearborn Engineering Lab, 1930-1936
35. Cameron's Sunday Evening Talks, 1934-1935 (6 folders; Consists primarily of "fan mail" and orders for transcripts.)

Box 95

39. Ford Publicity Releases, 1941
40. Defense Publicity, 1942
- 41a through 41g and folders 8 and 9 - Triplex Glass, 1928-1931 (9 folders)
47. *The Detroit* Magazine, 1937-1942

Box 96

42. Triplex Glass Working Papers, 1938 (includes blueprints)
43. Pittsburgh Plate Glass Company vs. Triplex, 1932
44. Pittsburgh Plate Glass Working Papers, 1930-1931 (3 folders)